

Work Order ID 74750

October 6, 2011 8:14:32 AM

74750

Page 1

Item ID: 206 Instrument Panel

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206 Instrument Panel

Start Date: 10/06/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/07/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: _____
Prog Rev: _____
2-Deburr if necessary

10-10-6

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

No CofC req'd
for 2296 only
No FAI req'd

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

usual check only

8/10/10

②

Work Order ID 74750***74750***

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Setup Start

NS1

Revision ID:

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NS2

Item Name: 206 Instrument Panel

Start Date: 10/06/11 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/07/11 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

130

HandFinish

Memo

0.00

Hand Finishing

W/A

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

150

Identify as per dwg & Stock Location:

0.00

150

Packaging

Memo

0.00

Packaging

11/10/11

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Page 3

Item ID: 206 Instrument Panel

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: 206 Instrument Panel

Start Date: 10/06/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/07/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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160

QC21- Final Inspection - Work Order Release

0.00


160

QC

Memo

0.00

Quality Control

11/10/11 

W 11-10-06

Picklist Print

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Page 1

Work Order ID: 74750

Parent Item: 206 Instrument Panel

Start Date: 10/06/11

Required Date: 10/07/11

Parent Item Name: 206 Instrument Panel

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.17 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125 6061-T6 .125 Sheet		Purchased	No			100	sf	95.7700	1.8731	1.9716842			

B11-10-6

Location

Loc Qty

Loc Code

MAT021

95.77

113608

73.17

118217

22.6

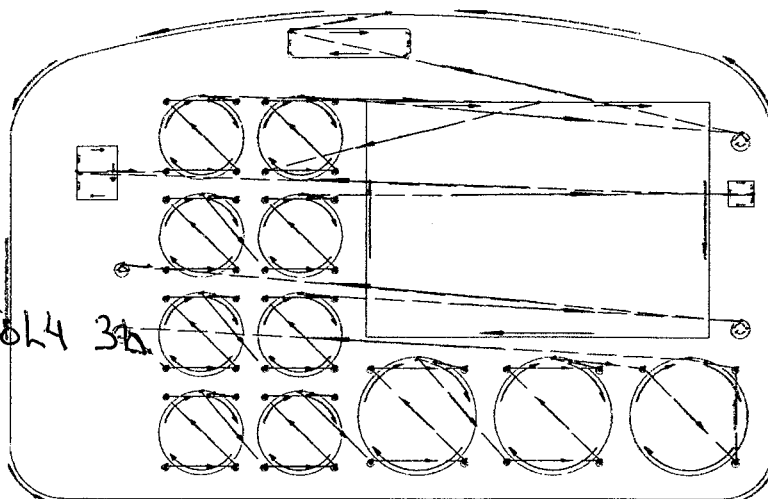
118217

①

- Approved

- Eagle

- Inst Panel 20624 3A



Customer:
Designer:
Quantity:
Date:
Jobno:

Linda Lacelle

From: Mark Miele <mmiele@eaglecopters.com>
Sent: October 5, 2011 5:18 PM
To: Linda Lacelle; Sue Bedford
Cc: Brad Jones
Subject: FW: L4 Instrument panel
Attachments: Inst_Panel_206L4_3b.dxf; Inst_Panel_206L4_3_Dim2.pdf; Inst_Panel_206L4_3_Dim1.pdf; 11-003416 dart.pdf

Hi Linda,

Attached is PO 11-003416 for a 206L4 instrument panel.

Also attached are the drawings you require

Please confirm order

Regards,

Mark Miele, Purchasing

Eagle Copters Maintenance Ltd.
823 McTavish Road NE, Calgary, Ab, Canada T2E 7G9
Toll: Free 1-800-564-6469
Phone 1-403 250-7370
Fax: 1-403-250-7110

From: Brad Jones [mailto:bjones@eaglecopters.com]
Sent: Wednesday, October 05, 2011 2:59 PM
To: Mark Miele
Subject: L4 Instrument panel

Hi Linda,

More drawings! Find attached drawings for a 206L4 instrument panel.

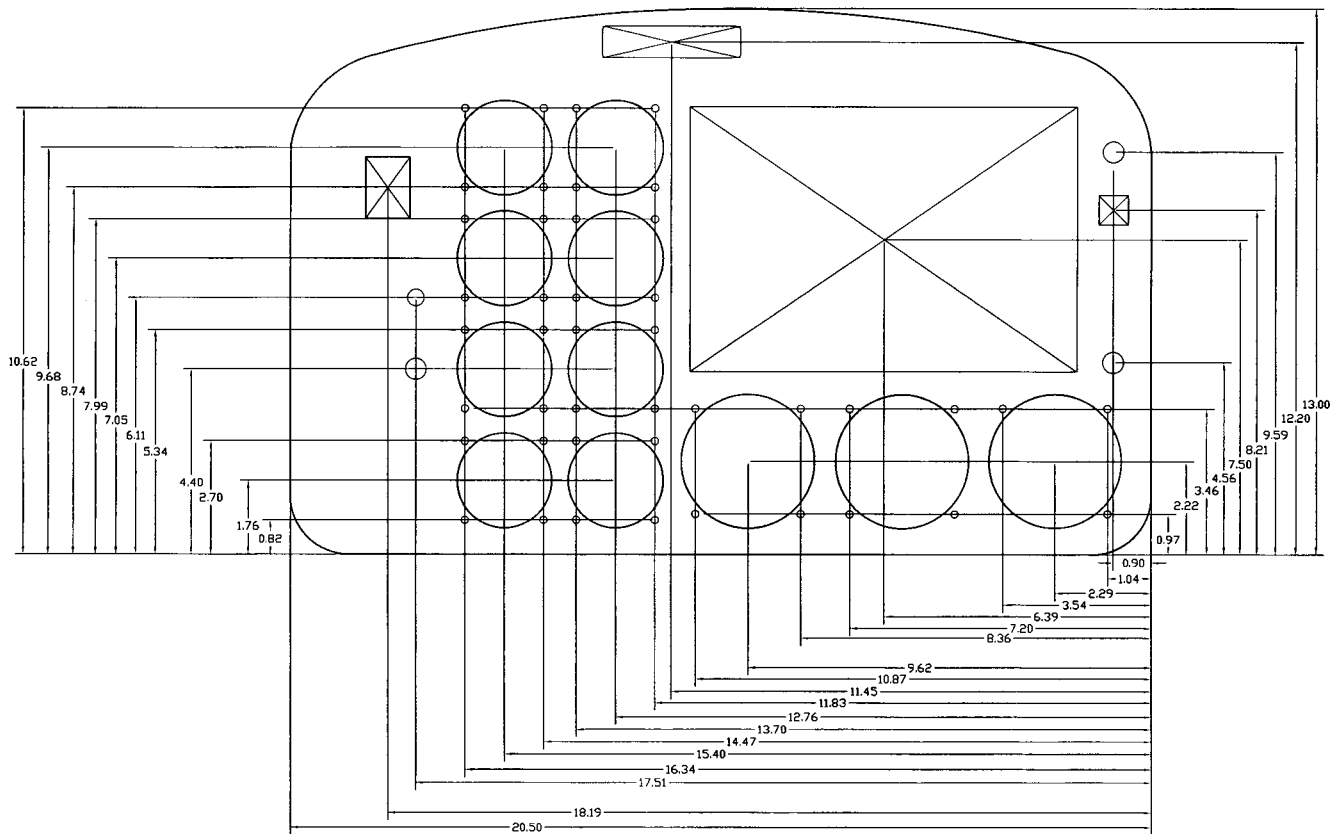
Thanks

Brad Jones
Project Manager

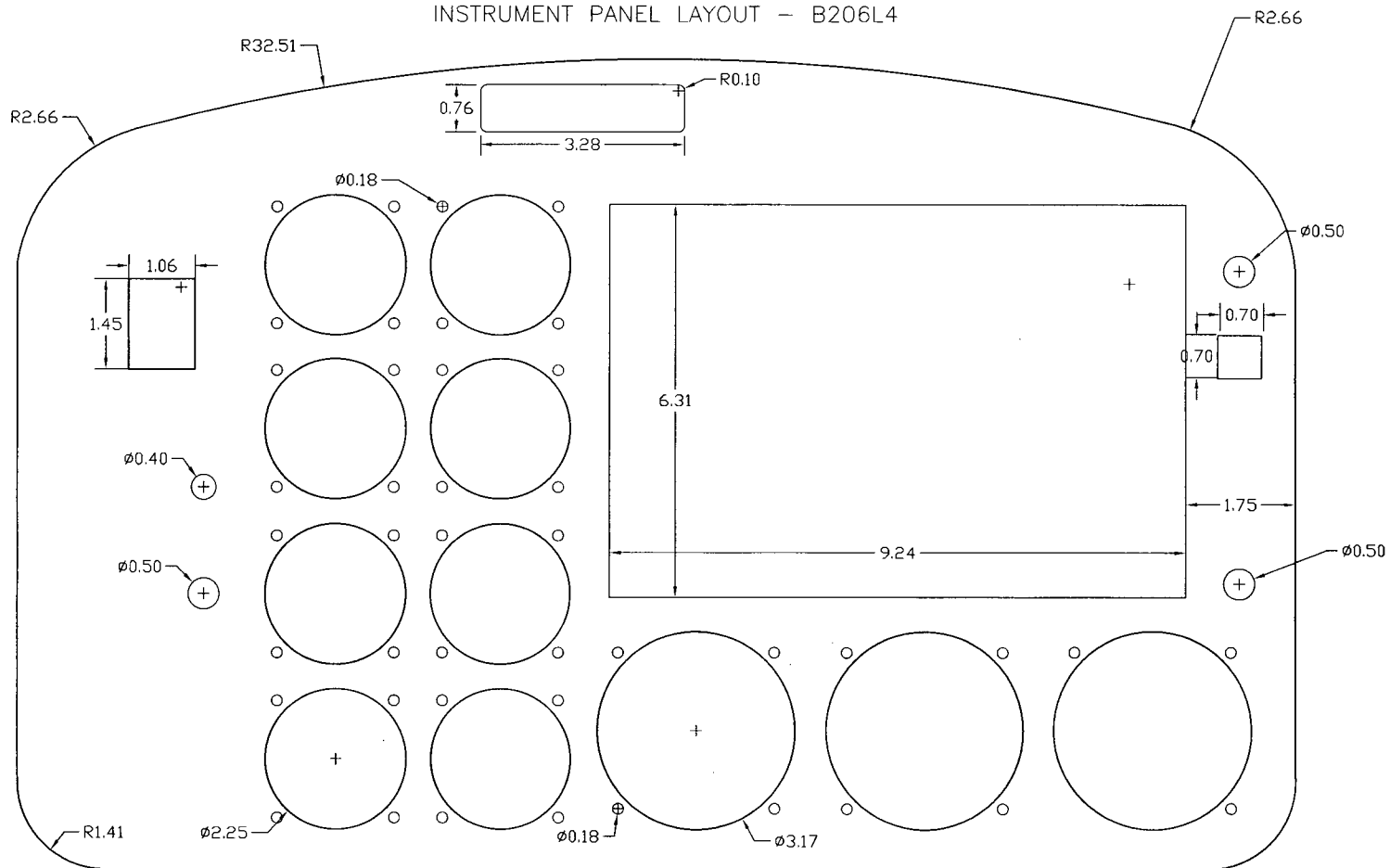


Toll-Free: 1-800-564-6469
Tel: (403) 250-7370, Fax: (403) 250-7584

INSTRUMENT PANEL LAYOUT - B206L4



INSTRUMENT PANEL LAYOUT - B206L4



Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PURCHASE ORDER

October 05, 2011

Telephone: (403) 250-7370

Fax: (403) 250-7110

PO-11-003416

Issued: 10/5/2011

Vendor

Code: VC-DAR002
Name: Dart Aerospace Ltd
Address: 1270 Aberdeen Street
Hawksbury, On K6A 1K7
Canada
Phone: 613-632-5200
Fax: 613-632-1185

Customer

Code: CC-ECML
Name: Eagle Copters Maintenance Ltd
Address: 823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Ship to

Name: Eagle Copters Maintenance Ltd
Address: 823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada
Phone: (403) 250-7370

Repair: NO

To Support Eagle Copters' controlled Shelf life program, any material ordered that is subject to a shelf life requirement must be identified on this PO accompanied by supporting documents showing the expiry dates. Material that is not properly identified will be returned to the Vendor or placed in quarantine until the documents are provided.

Item	Qty	Part number/Fuel type	Part/Item Description	Condition	Unit Price	Base Price	UOM	Exch Rate	Extended Amount	Base Extended Amount	Req'd Dt	Prms'd Dt
1	1				0.00	0.00		1.000000	0.00 CAD	0.00 CAD	10/05/2011	

Service Description: Manufacture

Work Order Number: 48183.19.1 #1

Work Instructions: Manufacture new instrument panel for 206L4 as per drawings sent to Linda L.
Price TBA

Quality Requirements: Please ship fedex P1 acct# 1092 2342 5

Buyer: Mark Miele

Approved By:

P.O. Total:

0.00 CAD

0.00 CAD

* End of Purchase Order *